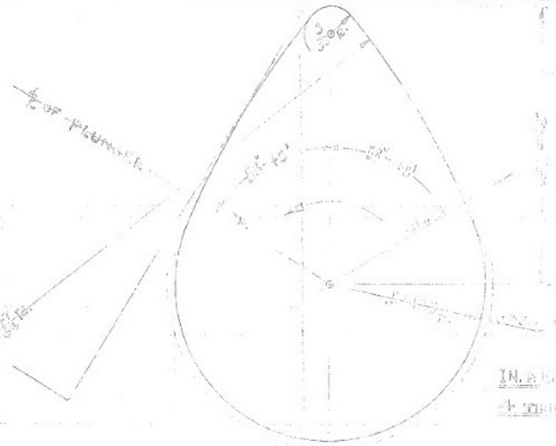
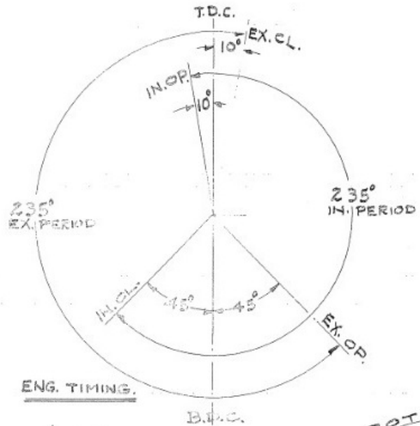


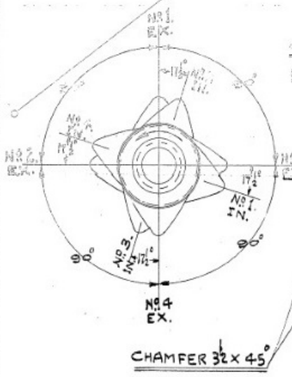
VALVE LIFT .375 .
CAM CLEARANCE .010
EX. & IN. CAM PROFILE
ARE EACH IDENTICAL.

IN. & EX. CAM PROFILE
IN THIS SIZE.

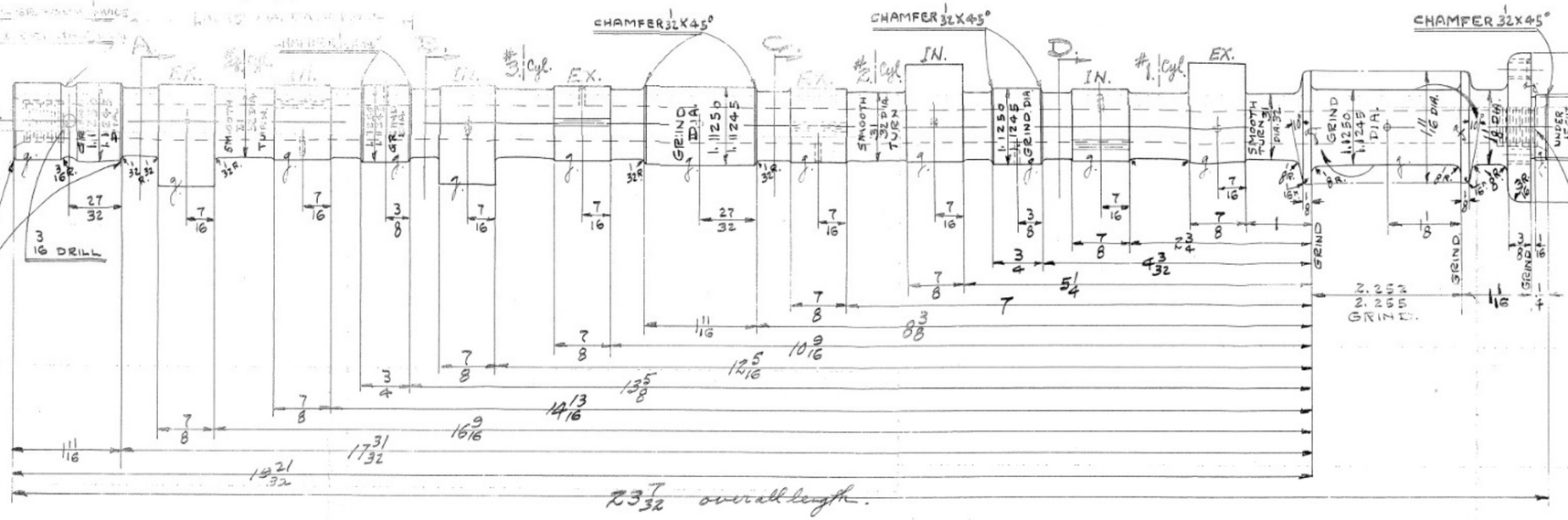
FIRING ORDER 1-3-4-2.

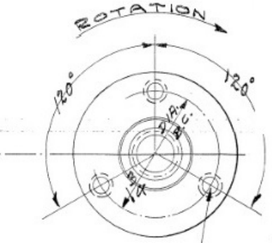


ENG. TIMING.



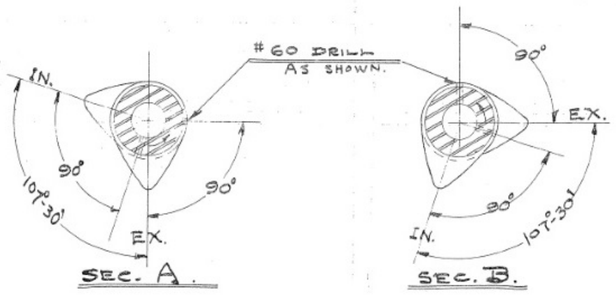
CHAMFER 1/32 x 45°



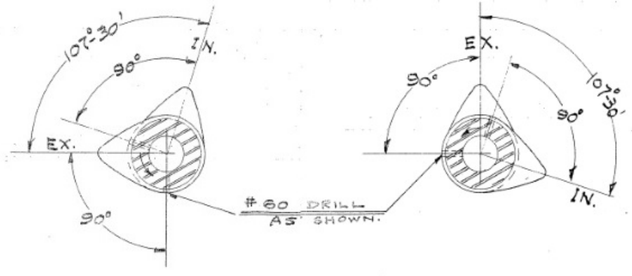


2 DRILL THROUGH &
5/8-18-U.S.F.-R.H. TAP BOTH ENDS.

CARBONIZE & HARDEN CAMS & BEARINGS
TO ROCKWELL 60-65



SEC. A. SEC. B.



SEC. C. SEC. D.

A. & SON

CAM SHAFT 4-3-31
CAM FORG. STEEL FULL
A.F. 1001