

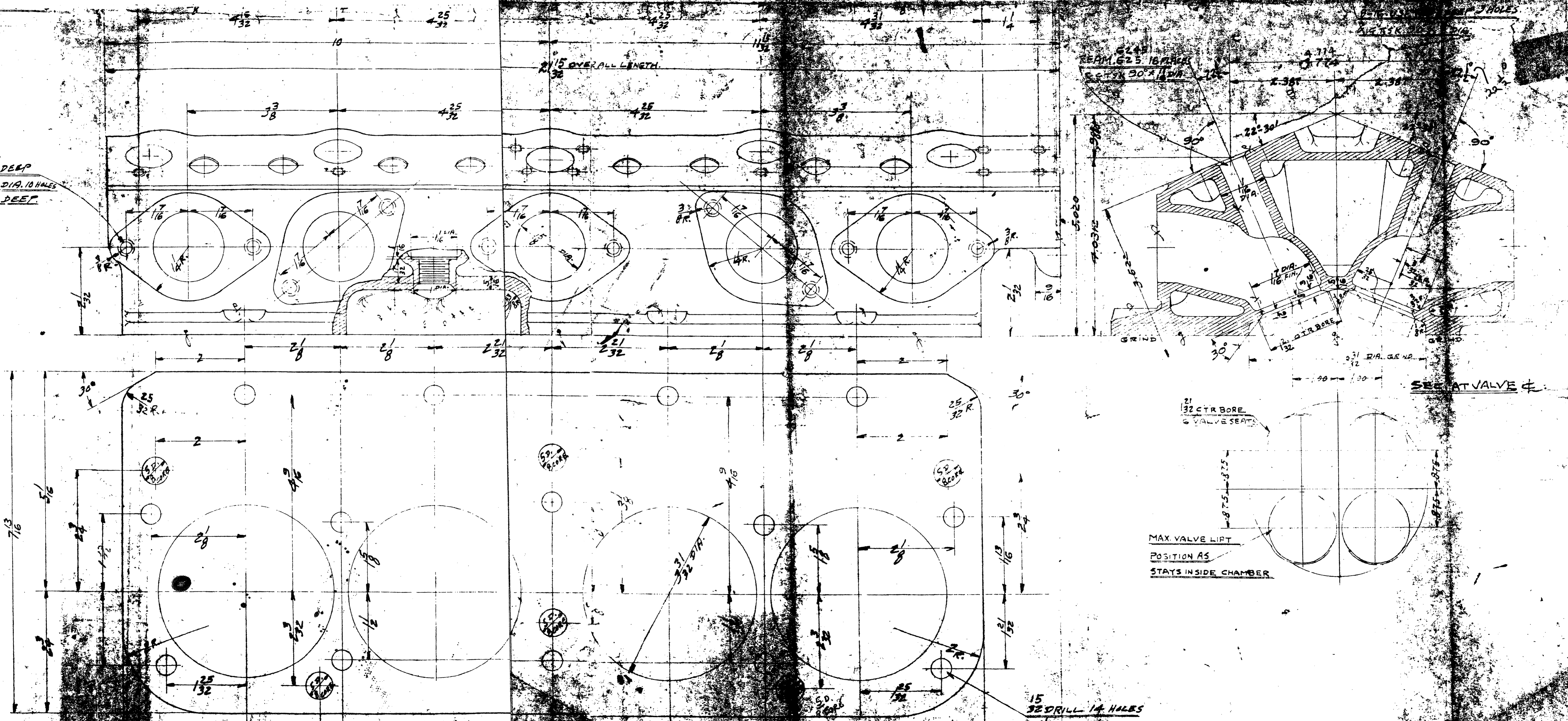
3/8" - 16 USE TAP 5/8" DEEP 3 HOLES
 & CT, SK 90° X 3/8" DIA.

1/2 DEEP

3
 8-16 USE TAP 1/2 DEEP
 & CT SK 90° X 3/8" DIA. 10 HOLES
 TAP DRILL 1/2 DEEP

2 1/5 OVERALL LENGTH

2 1/2 DIA. 5 HOLES
 2 1/2 DIA. 5 HOLES
 2 1/2 DIA. 5 HOLES



2 1/2 DIA. 5 HOLES
 2 1/2 DIA. 5 HOLES
 2 1/2 DIA. 5 HOLES

MAX. VALVE LIFT
 POSITION AS
 STAYS INSIDE CHAMBER

15
 3/32 DRILL 14 HOLES
 2 1/2 DIA. 5 HOLES
 AS SPECIFIED HEIGHT
 SEE SEC. A.A.

SEC. AT VALVE