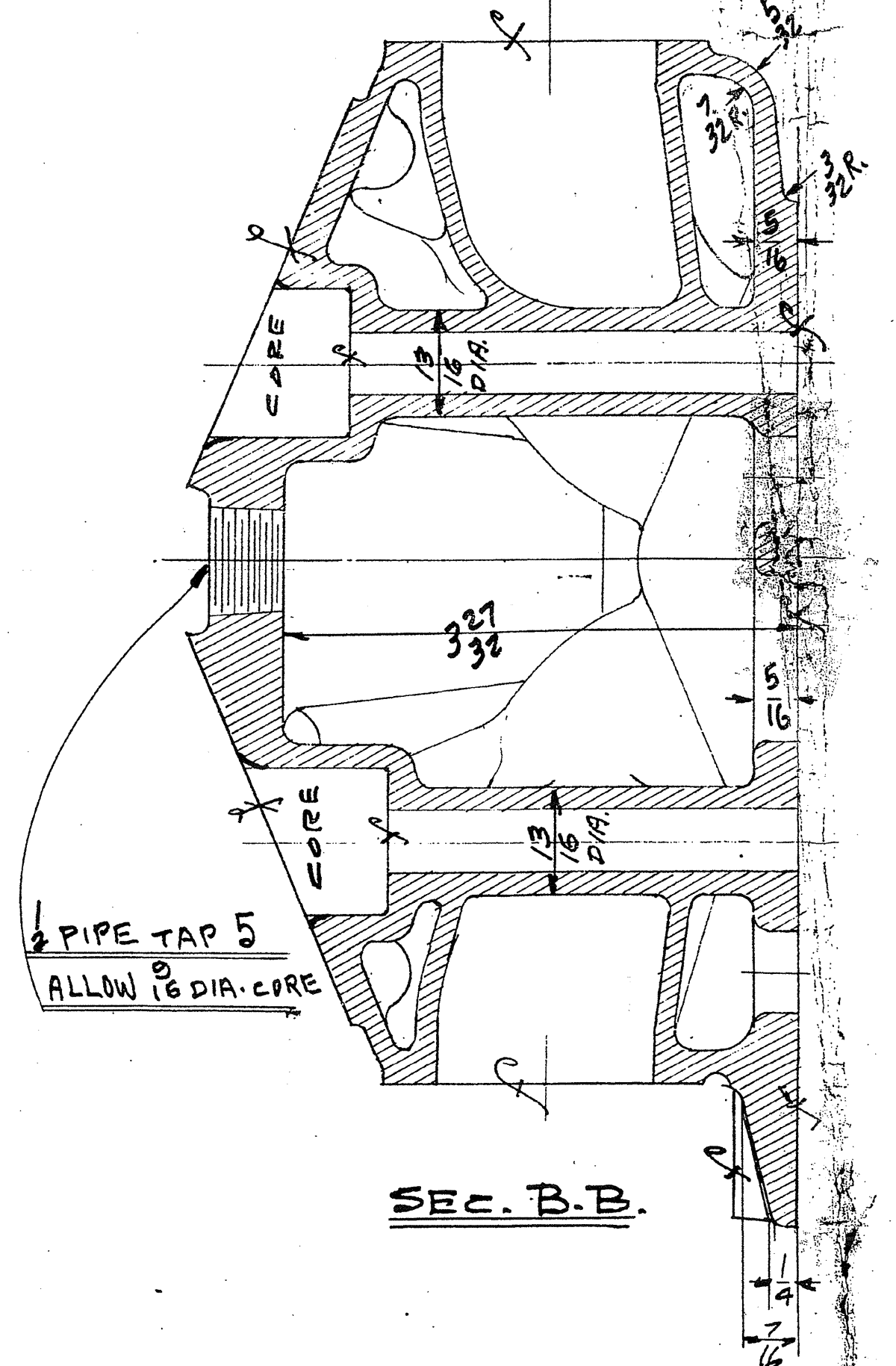
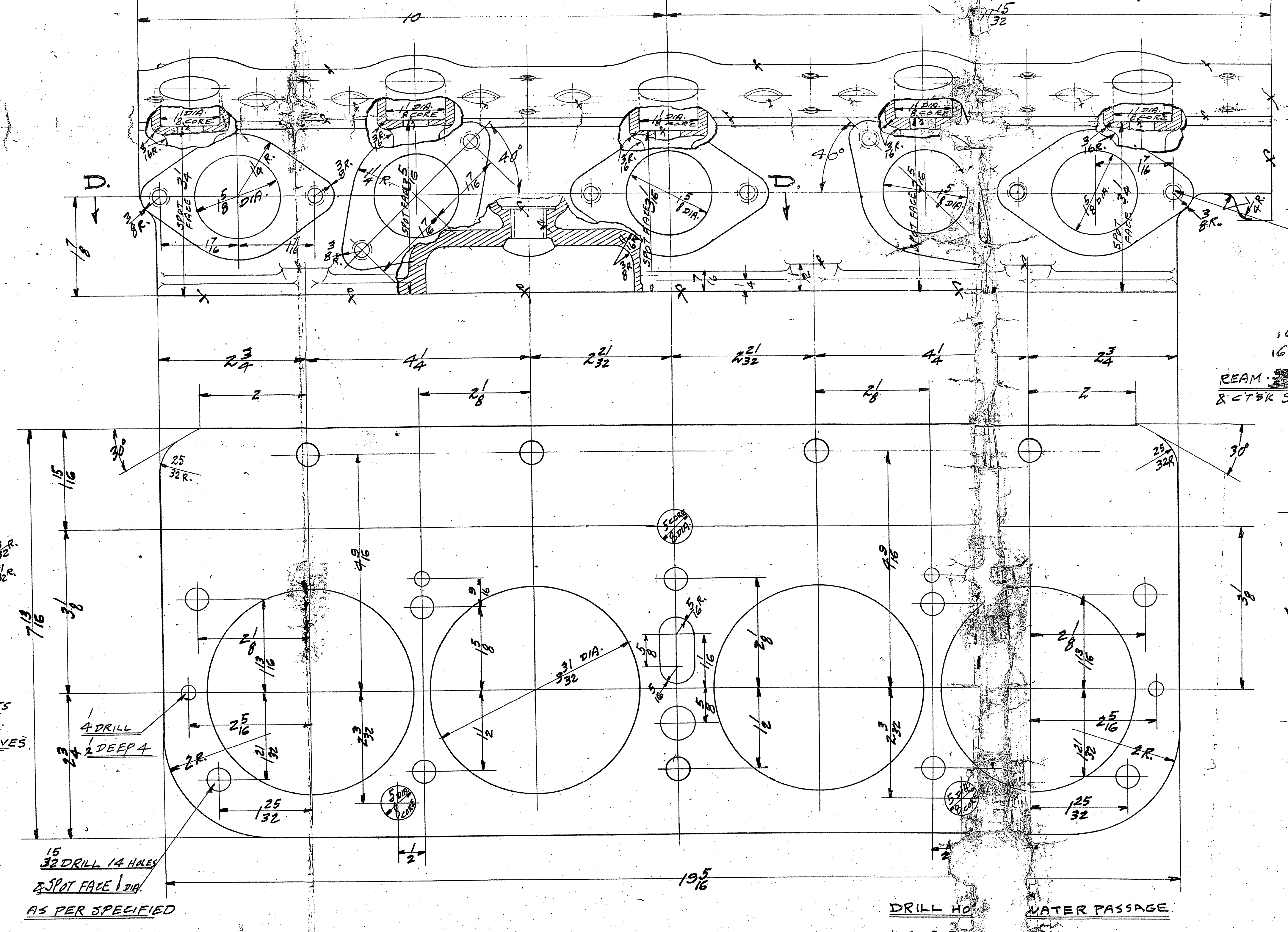


INTAKE VALVE SEATS ON TRUE & USE 1/8 DIA. VALVES.

EX. VALVE SEATS ON TRUE & USE 1/8 DIA. VALVES.



5/32 GENERAL WALL THICKNESS UNLESS OTHERWISE SPECIFIED

NOTE FOR PATTERN MAKER:

(E) & (F) PORT PROFILES SAME

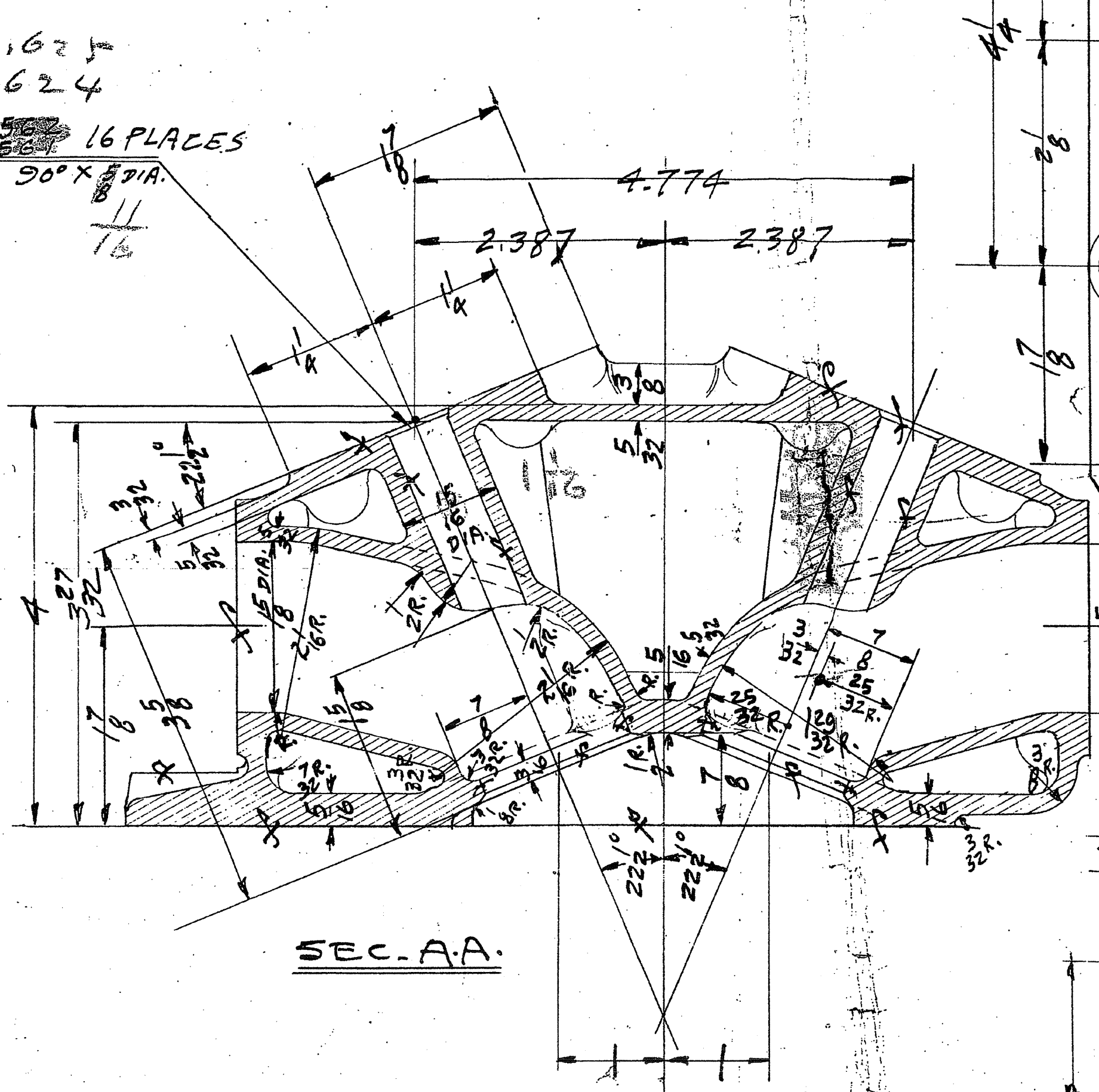
(G) & (H) PORT PROFILES SAME

(I) & (J) PORT PROFILES SAME

(K) & (L) PORT PROFILES SAME

COMPRESSION CHAMBER TO BE VERY SMOOTH.

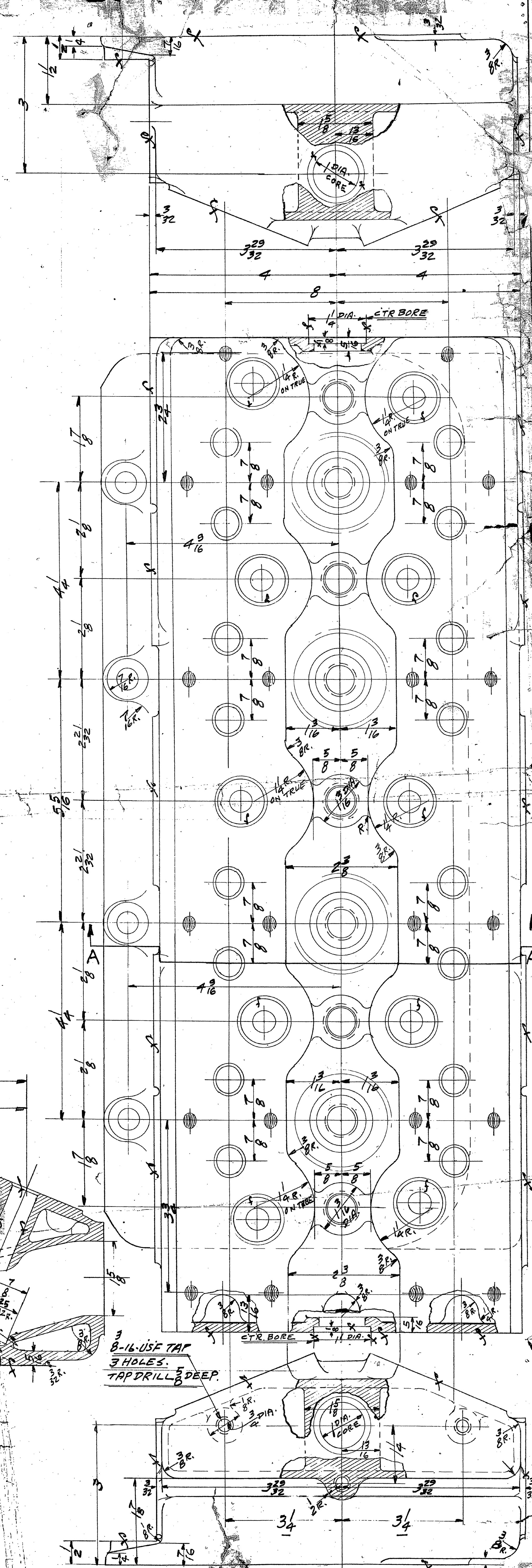
3/8-16 USE TAP 20 HOLES TAP DRILL 5 DEEP



REAM 16 PLACES & CTR 90° X 9/16

3/8-16 USE TAP 3 HOLES TAP DRILL 5 DEEP

SEC. A.A.



Cylinder Head  
3-11-81  
AF1000