

1/16 1/32 7/8

3-16 USE TAP 2 DEEP  
8 CTXK 90° X 1/8 DIA. 10 HLES.  
TAP DRILL 1/8 DEEP

5-18 USE TAP 2 DEEP  
TAP DRILL 1/8 DEEP  
CTXK. 90° X 1/8 DIA.  
22 PLACES ASSHWN

2 PIPE TAP 5 HOLES

SEC. B.B.

SEC. A.A.

DRILL 1/8 DIA. 1/4 IN.  
TAP 1/8 DIA. 1/4 IN.  
16 DEEP

IN RIG. SPOT FACE 1/8 RIGHT  
10 PLACES

3/8-16 TAP DEEP 3 HOLES

